

**Section 1: IDENTIFICATION****Product Name:** Simple Green® Stencil Cleaner & Solder Paste Remover**Additional Names:****Manufacturer's Part Number:** \*Please refer to Section 16**Recommended Use:** Cleaner and degreaser formulated to safely remove solder paste, oil and dirt from circuit board stencils and other electronic parts.**Restrictions on Use:** Do not use on non-rinsable or asphalt surfaces**Company:** Sunshine Makers, Inc.  
15922 Pacific Coast Highway  
Huntington Beach, CA 92649 USA**Telephone:** 800-228-0709 • 562-795-6000 *Mon – Fri, 8am – 5pm PST***Fax:** 562-592-3830**Email:** [info@simplegreen.com](mailto:info@simplegreen.com)**Emergency Phone:** Chem-Tel 24-Hour Emergency Service: 800-255-3924**Section 2: HAZARDS IDENTIFICATION****This product is considered hazardous (Eye Corrosive/Irritant – Category 2B) by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)**OSHA HCS 2012Label Elements**Signal Word:** Warning**Hazard Symbol(s)/Pictogram(s):** None required**Hazard Statements:**

H320 – Causes Eye Irritation.

**Precautionary Statements:**

P264 – Wash hands thoroughly after handling.

P305+P351+P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 – If eye irritation persists: Get medical advice.

**Hazards Not Otherwise Classified (HNOC):** No hazards not otherwise classified were identified**Other Information:** None Known.**Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**

<u>Ingredient</u>	<u>CAS Number</u>	<u>Percent Range</u>
Water	7732-18-5	> 78%*
Triethanolamine	102-71-6	≤ 10%*
Ethoxylated Alcohol	68439-46-3	≤ 5%*
Propylene Glycol Butyl Ether	5131-66-8	< 5%*
Tetrapotassium Pyrophosphate	7320-34-5	< 1%*
Potassium Silicate	1312-76-1	< 1%*

\*specific percentages of composition are being withheld as a trade secret

**Section 4: FIRST-AID MEASURES****Inhalation:** Not expected to cause respiratory irritation. If adverse effect occurs, move to fresh air.**Skin Contact:** Not expected to cause skin irritation. If adverse effect occurs, rinse skin with water.**Eye Contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice.**Ingestion:** May cause upset stomach. Drink plenty of water to dilute. See section 11.**Most Important Symptoms/Effects, Acute and Delayed:** None known.**Indication of Immediate Medical Attention and Special Treatment Needed, if necessary:** Treat symptomatically

## Section 5: FIRE-FIGHTING MEASURES

- Suitable & Unsuitable Extinguishing Media:** Use Dry chemical, CO2, water spray or “alcohol” foam. Avoid high volume jet water.
- Specific Hazards Arising from Chemical:** In event of fire, fire created carbon oxides and oxides of phosphorus may be formed.
- Special Protective Actions for Fire-Fighters:** Wear positive pressure self-contained breathing apparatus; Wear full protective clothing.

*This product is non-flammable. See Section 9 for Physical Properties.*

## Section 6: ACCIDENTAL RELEASE MEASURES

**Personal Precautions, Protective Equipment and Emergency Procedures:**

*For non-emergency personnel:* See section 8 – personal protection.

*For emergency responders:* Avoid eye contact. Safety goggles suggested if splashing or misting is likely to occur.

**Environmental Precautions:** Do not allow into open waterways and ground water systems.

**Methods and Materials for Containment and Clean Up:** Dike or soak up with inert absorbent material. See section 13 for disposal considerations.

## Section 7: HANDLING AND STORAGE

**Precautions for Safe Handling:** Ensure adequate ventilation. Keep out of reach of children. Keep away from heat, sparks, open flame and direct sunlight. Do not pierce any part of the container. Do not mix or contaminate with any other chemical. Do not eat, drink or smoke while using this product.

**Conditions for Safe Storage including Incompatibilities:** Keep container tightly closed. Keep in cool dry area. Avoid prolonged exposure to sunlight. Do not store at temperatures above 109°F (42.7°C). If separation occurs, mix the product for reconstitution.

## Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Exposure Limit Values:</b>	Triethanolamine (102-71-6)	5 mg/m <sup>3</sup> PEL	California	
	Diethanolamine (111-42-2)	3 ppm TWA; 15 mg/m <sup>3</sup> TWA		Connecticut, Michigan, Minnesota, OSHA, Tennessee, Vermont, Washington
		0.46 ppm PEL; 2 mg/m <sup>3</sup> PEL		California
		6 ppm STEL		Washington

**Appropriate Engineering Controls:** Showers, eyewash stations, ventilation systems

**Individual Protection Measures / Personal Protective Equipment (PPE)**

- Eye Contact:** Use protective glasses or safety goggles if splashing or spray-back is likely.
- Respiratory:** Use in well ventilated areas or local exhaust ventilations when cleaning small spaces.
- Skin Contact:** Use protective gloves (any material) when used for prolonged periods or dermally sensitive.
- General Hygiene Considerations:** Wash thoroughly after handling and before eating or drinking.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Clear Liquid	<b>Partition Coefficient: n-octanol/water:</b>	Not determined	
<b>Odor:</b>	No added odor	<b>Autoignition Temperature:</b>	Non-flammable	
<b>Odor Threshold:</b>	Not determined	<b>Decomposition Temperature:</b>	109°F	
<b>pH:</b>	10.0 – 11.5	<b>Viscosity:</b>	Like water	
<b>Freezing Point:</b>	0°C (32°F)	<b>Specific Gravity :</b>	1.01 – 1.04	
<b>Boiling Point &amp; Range:</b>	98°C (210°F)	<b>VOCs:</b>	<i>**Water &amp; fragrance exemption in calculation</i>	
<b>Flash Point:</b>	> 212°F	SCAQMD 304-91 / EPA 24:	Not tested	
<b>Evaporation Rate:</b>	Not determined	CARB Method 310**:	20 g/L	0.1667 lb/gal 2.0%
<b>Flammability (solid, gas):</b>	Not applicable	SCAQMD Method 313:	20.4 g/L	0.1702 lb/gal 2.04%
<b>Upper/Lower Flammability or Explosive Limits:</b>	Not applicable	<b>VOC Composite Partial Pressure:</b>	0.102207135	

**Section 9: PHYSICAL AND CHEMICAL PROPERTIES - continued**

<b>Vapor Pressure :</b>	20.7 mmHg	<b>Nutrient Content:</b>	
<b>Vapor Density:</b>	Not determined	Nitrogen -	<0.1% (0% by formula)
<b>Relative Density:</b>	8.34 – 8.67 lb/gal	Phosphorous -	< 0.25% (by formula)
<b>Solubility:</b>	100% in water	Sulfur -	<0.1% (0% by formula)

**Section 10: STABILITY AND REACTIVITY**

<b>Reactivity:</b>	Non-reactive.
<b>Chemical Stability:</b>	Stable under normal conditions 70°F (21°C) and 14.7 psig (760 mmHg).
<b>Possibility of Hazardous Reactions:</b>	None known.
<b>Conditions to Avoid:</b>	Excessive heat or cold.
<b>Incompatible Materials:</b>	Do not mix with oxidizers, acids, bathroom cleaners, or disinfecting agents.
<b>Hazardous Decomposition Products:</b>	Normal products of combustion - CO, CO2, oxides of phosphorus.

**Section 11: TOXICOLOGICAL INFORMATION**

<b>Likely Routes of Exposure:</b>	Inhalation -	Overexposure may cause headache.
	Skin Contact -	Not expected to cause irritation.
	Eye Contact -	Causes minimal/mild eye irritation.
	Ingestion -	May cause upset stomach.

*Symptoms related to the physical, chemical and toxicological characteristics:* no symptoms expected under typical use conditions.

*Delayed and immediate effects and or chronic effects from short term exposure:* no symptoms expected under typical use conditions.

*Delayed and immediate effects and or chronic effects from long term exposure:* headache, dry skin, or skin irritation may occur.

*Interactive effects:* Not known.

Numerical Measures of Toxicity

<b>Acute Toxicity:</b>	Oral LD <sub>50</sub> (rat)	> 5 g/kg body weight
	Dermal LD <sub>50</sub> (rabbit)	> 5 g/kg body weight

*Calculated via OSHA HCS 2012 / Globally Harmonized System of Classification and Labelling of Chemicals*

<b>Skin Corrosion/Irritation:</b>	Non-irritant per Dermal Irritation® assay modeling. <i>No animal testing performed.</i>
<b>Eye Damage/Irritation:</b>	Irritant per Ocular Irritation® assay modeling. <i>No animal testing performed.</i>
<b>Germ Cell Mutagenicity:</b>	Mixture does not classify under this category.
<b>Carcinogenicity:</b>	Volume of ingredients does not trigger or classify under this category. This product contains trace amounts of Diethanolamine (IARC 2B and ACGIH A3)
<b>Reproductive Toxicity:</b>	Mixture does not classify under this category.
<b>STOT-Single Exposure:</b>	Mixture does not classify under this category.
<b>STOT-Repeated Exposure:</b>	Mixture does not classify under this category.
<b>Aspiration Hazard:</b>	Mixture does not classify under this category.

**Section 12: ECOLOGICAL INFORMATION**

**Ecotoxicity:** Volume of ingredients used does not trigger toxicity classifications under the Globally Harmonized System of Classification and Labelling of Chemicals.

**Aquatic:** Not tested on finished formulation.

**Terrestrial:** Not tested on finished formulation.

**Persistence and Degradability:** Readily Biodegradable per OECD 301D, Closed Bottle Test

**Bioaccumulative Potential:** No data available.

**Mobility in Soil:** No data available.

**Other Adverse Effects:** No data available.

### Section 13: DISPOSAL CONSIDERATIONS

**Unused or Used Liquid:** May be considered hazardous in your area depending on usage and tonnage of disposal – check with local, regional, and or national regulations for appropriate methods of disposal.

**Empty Containers:** May be offered for recycling.

Never dispose of used degreasing rinsates into lakes, streams, and open bodies of water or storm drains.

### Section 14: TRANSPORT INFORMATION

<b>U.N. Number:</b>	Not applicable	<b>U.N. Proper Shipping Name:</b>	Cleaning Compound, Liquid NOI
<b>Transport Hazard Class(es):</b>	Not applicable	<b>NMFC Number:</b>	48580-3
<b>Packing Group:</b>	Not applicable	<b>Class:</b>	55
<b>Environmental Hazards:</b>	Marine Pollutant - NO		
<b>Transport in Bulk (according to Annex II of MARPOL 73/78 and IBC Code):</b>	Unknown.		
<b>Special precautions which user needs to be aware of/comply with, in connection with transport or conveyance either within or outside their premises:</b>	None known.		
<b>U.S. (DOT) / Canadian TDG:</b>	Not Regulated for shipping.	<b>ICAO/ IATA:</b>	Not classified as Hazardous
<b>IMO / IDMG:</b>	Not classified as Hazardous	<b>ADR/RID:</b>	Not classified as Hazardous

### Section 15: REGULATORY INFORMATION

**All components are listed on:** TSCA and DSL Inventory.

**SARA Title III:** Sections 311/312 – Not applicable.  
 Sections 313 Superfunds Amendments and Reauthorizations Act of 1986 – Diethanolamine (111-42-2) < 0.01%  
 Sections 302 – Not applicable.

**Clean Air Act (CAA):** Triethanolamine (102-71-6), Diethanolamine (111-42-2), Propylene Glycol Butyl Ether (5131-66-8)

**Clean Water Act (CWA):** Not applicable

**CERCLA:** Diethanolamine (111-42-2) 100 lb RQ

**State Right To Know Lists:** Triethanolamine (102-71-6) Massachusetts, New Jersey, Pennsylvania  
 Diethanolamine (111-42-2) Massachusetts, New Jersey, Pennsylvania

**CA Proposition 65:** Diethanolamine (111-42-2) < 0.01%

**Texas ESL:**

Triethanolamine	102-71-6	5 µg/m <sup>3</sup> long term	50 µg/m <sup>3</sup> short term
Ethoxylated Alcohol	68439-46-3	60 µg/m <sup>3</sup> long term	600 µg/m <sup>3</sup> short term
Propylene Glycol Butyl Ether	5131-66-8	73 µg/m <sup>3</sup> long term	730 µg/m <sup>3</sup> short term
Tetrapotassium Pyrophosphate	7320-34-5	5 µg/m <sup>3</sup> long term	50 µg/m <sup>3</sup> short term
Potassium Silicate	1312-76-1		5 µg/m <sup>3</sup> short term
Diethanolamine	111-42-2	1 µg/m <sup>3</sup> long term	10 µg/m <sup>3</sup> short term

### Section 16: OTHER INFORMATION

<u>Size</u>	<u>Item Number</u>	<u>UPC</u>
1 gallon, 4 per case	3610000413436	043318134364
5 gallon	3610000113435	043318134357
55 gallon	3610000113438	043318134388

USA part numbers listed only. Not all part numbers listed. USA part numbers may not be valid for international sale.

**Section 16: OTHER INFORMATION - continued**

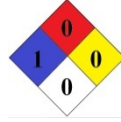
**NFPA:**

Health – Eye Irritant

Flammability – Non-flammable

Stability – Stable

Special - None



**Acronyms**

NTP National Toxicology Program

OSHA Occupational Safety and Health Administration

TSCA Toxic Substances Control Act

IARC International Agency for Research on Cancer

CPSC Consumer Product Safety Commission

DSL Domestic Substances List

**Prepared / Revised By:** Sunshine Makers, Inc., Regulatory Department.

**This SDS has been revised in the following sections:** Revised MSDS to SDS format

**DISCLAIMER:** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.